

**SECTION 1 : COMPANY AND PRODUCT IDENTIFICATION**

**Manufacturer: Choice Adhesives**

**666 Redna Terrace Ste 600      2500 Carroll Avenue**  
**Cincinnati, OH 45215            Lynchburg, VA 24501**  
**800-330-5566                      434-847-5671**

**Emergency Contact Number: 800-424-9300 (CHEMTREC)**

**Information Telephone Number: 513-772-1234**



**Product Name      STIK IT STYRO FOAM ADHESIVE**

**Recommended Use: Adhesive**

**SECTION 2 : HAZARDS IDENTIFICATION**

**Hazard Classifications:** Acute Toxicity - Inhalation: Category 5  
Skin Irritation: Category 2  
Eye Damage: Category 2A  
Reproductive Toxicity: Category 2  
STOT Repeated Exposure: Category 2  
Aspiration: Category 1  
Aquatic Hazard – Acute: Category 1  
Aquatic Hazard – Long-term: Category 1  
Extremely Flammable Aerosol: Category 1

**GHS Signal Word: DANGER!**

**Pictograms:**



**Hazard Statements:**

May cause respiratory irritation.  
Causes skin irritation.  
Causes serious eye irritation.  
Suspected of damaging fertility or the unborn child.  
May cause damage to organs through prolonged or repeated exposure.  
May be fatal if swallowed and enters airways.  
Very toxic to aquatic life.  
Very toxic to aquatic life with long lasting effects.  
Contains gas under pressure; may explode if heated

**Precautionary Statements:**

Keep away from heat/sparks/open flames/hot surfaces – no smoking.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Avoid release to the environment.  
Use personal protective equipment as required.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lens, if present and easy to do. Continue rinsing.

**Potential Health Effects**

## Safety Data Sheet

Principal Routes of Exposure	Inhalation, skin absorption, eye contact
Acute Effects	
Eyes:	Contact with eyes may cause irritation. Direct contact with liquid or vapors may cause stinging, tearing, redness, swelling, and eye damage.
Skin:	May cause skin irritation and/or dermatitis. Prolonged or repeated contact or exposure to vapors may cause redness, burning, and drying and cracking of the skin.
Inhalation:	Breathing high concentrations of vapors may cause irritation of the nose and throat or signs of nervous system depression (i.e. – headache, nausea, drowsiness, dizziness, vomiting, loss of coordination and fatigue).
Ingestion:	Ingestion may cause irritation of the digestive tract, nausea, vomiting, and signs of nervous system depression.
Chronic Effects	Avoid repeated exposure. May cause blood damage. Repeated contact may cause allergic reactions in very susceptible persons.
Aggravated Medical Conditions	Pre-existing eye, skin, or respiratory disorders may be aggravated by exposure to this product.

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### **SECTION 3 : COMPOSITION INFORMATION**

<b>Chemical Designation</b>	<b>CAS No.</b>	<b>% by Weight</b>
Dimethyl ether	115-10-6	35 - 60%
Hexane	110-54-3	22 - 40%
Cyclohexane	110-82-7	5 - 15%
Acetone	67-64-1	1 - 7%

Any remaining ingredients (to comprise 100% of the product) should be considered a proprietary blend of non-hazardous substances, or materials below threshold reporting limits.

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### **SECTION 4 : FIRST AID MEASURES**

General Advice	Show this safety data sheet to the doctor in attendance
Eyes:	Flush with plenty of cool water for at least 15 minutes, holding eyelids apart for thorough irrigation. If irritation persists, get immediate medical attention.
Skin:	Wash affected area thoroughly with soap and water. Remove contaminated clothing and wash affected areas thoroughly with mild soap. If skin irritation persists, get immediate medical attention.
Inhalation:	Move to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen and get immediate medical attention.
Ingestion:	Do not induce vomiting – seek immediate medical attention. If vomiting occurs, keep head lower than hips to prevent aspiration.
Notes to Physician	Treat symptomatically

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### **SECTION 5 : FIRE FIGHTING MEASURES**

Extinguishing Media:	Carbon dioxide, dry chemicals, foam. Water may be helpful in keeping adjacent containers cool; avoid spreading the liquid with water used for cooling. Water-based sprinkler systems may help contain larger fires.
Specific Hazards arising from the Chemical	Closed containers may rupture if exposed to fire or extreme heat. May produce toxic fumes if burning.
Special protective Equipment:	Wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

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### **SECTION 6 : ACCIDENTAL RELEASE MEASURES**

## Safety Data Sheet

Personal Precautions:	Use personal protective equipment. Remove all sources of ignition.
Environmental Precautions	Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Methods for Clean-up	Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.
Other Information	None known

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### SECTION 7 : HANDLING & STORAGE

Handling:	Use only in area provided with appropriate exhaust ventilation. Do not breathe vapors or spray mist. Wear appropriate personal protective equipment. Take precautionary measures against static discharges. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Keep away from open flames, hot surfaces and sources of ignition.
Storage:	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from extremes of heat or cold. Keep in properly labeled containers.

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### SECTION 8 : EXPOSURE CONTROLS / PERSONAL PROTECTION

#### Exposure Limits

Hazardous Components	OSHA PEL	ACGIH TLV
Dimethyl ether	Not established	1000
Hexane	500	50
Cyclohexane	300	100
Acetone	1000	250

**Engineering Measures** Ensure adequate ventilation, especially in confined areas.

Select and use personal protective equipment based on the results of an exposure assessment. The personal protective equipment listed below is recommended:

#### Personal Protective Equipment

<b>Eyes/Face:</b>	Safety goggles or glasses, or full face shield.
<b>Skin:</b>	Protective gloves and impervious clothing. Consult the glove/clothing manufacturer for proper selection of materials.
<b>Respiratory Protection:</b>	In operations where exposure limits are exceeded, use a NIOSH-approved respirator that has been selected by a technically qualified person for the specific work conditions.
<b>Hygiene Practices:</b>	Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Wash thoroughly after handling. When using, do not eat, drink or smoke.

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### SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Amber-colored or green liquid.
Odor:	Solvent odor.
Odor Threshold	No data
VOC (g/L)	477
VOC (g/L) less exempt & water	494
Non-volatile (wt%)	18.13
Specific Gravity (g/l)	0.724

## Safety Data Sheet

Bulk Density (lb/gal):	6.03
Solubility in Water	Insoluble
pH	Not available
Viscosity	Not available
Evaporation rate :	Faster than nBuAc
Vapor Pressure (mmHg):	Not available
Vapor Density :	Heavier than air
Boiling Point:	-13.0 °F [-25.0 °C]
Freezing/Melting Point:	Not determined
Flammability (solids):	No data
Partition Coefficient (n-octonal/water)	No data
Auto-ignition Temp:	No data
Decomposition Temp:	No data
Explosive Properties:	No data
Oxidizing Properties:	No data
Flash Point:	-42.0 °F [-41.1 °C]
Flammable Limits:	Lower: 2.36 ; Upper: 13.04

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### **SECTION 10 : STABILITY AND REACTIVITY**

Chemical Stability:	Stable under normal conditions. Hazardous polymerization does not occur.
Conditions to Avoid:	Keep away from open flames, hot surfaces, static electricity and sources of ignition. Avoid extremes of heat or cold.
Materials to Avoid:	Incompatible with strong acids and bases, alkali metals, halogens, and strong oxidizing agents.
Hazardous Decomposition Products:	Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide, carbon dioxide, smoke, and other unidentified organic compounds may be formed during combustion.
Possibility of Hazardous Reactions:	None under normal conditions of use.

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### **SECTION 11 : TOXICOLOGICAL INFORMATION**

Reproductive Toxicity:	Category 2	Acute Toxicity:	Oral: No data; Skin: No data; Inhalation: Category 5
Mutagenicity:	No data	Irritation:	Skin: Category 2
STOT-single exposure:	No data	Corrosivity:	No data
STOT-repeated exposure:	Category 2	Sensitisation:	Respiratory: No data; Skin: No data
Aspiration Hazard:	Category 1	Typical Routes of Entry:	Inhalation, skin absorption, eye contact

### **Chronic Toxicity / Carcinogenicity**

The information below indicates whether each agency has listed any ingredient as a carcinogen. If no ingredients are listed below, then there are no known classifications.

Component	IARC	NTP	OSHA
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### **SECTION 12 : ECOLOGICAL INFORMATION**

Aquatic Toxicity:	Acute and prolonged Toxicity to Fish:	No data
	Acute Toxicity to Aquatic Invertebrates:	No data

# Safety Data Sheet

Environmental Fate and Pathways:	No data
Persistence and Degradability:	No data
Bioaccumulative Potential:	No data
Mobility in Soil:	No data
Other Adverse Effects:	No data

## SECTION 13 : DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all applicable local, state, and federal regulations. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit, and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

## SECTION 14 : TRANSPORT INFORMATION

### REGULATION

DOT

Proper Shipping Name  
Hazard Class  
UN-No  
Packing Group

### DESCRIPTION

CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (DIMETHYL ETHER, HEXANE)  
2.1  
UN3501

### Pictograms:



ICAO / IATA  
IMDG/IMO

Contact the preparer for further information.  
Contact the preparer for further information.

## SECTION 15 : REGULATORY INFORMATION

US TSCA: Yes – All components are listed or exempt

OSHA Regulatory Status: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

### SARA 313

Section 313 OF Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). If listed below, this product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical Designation	Cas No.	Weight %
Hexane	110-54-3	22 - 40%
Cyclohexane	110-82-7	5 - 15%

### Clean Air Act, Section 112 Hazardous Air Pollutants (HAPS) (see 40 CFR 61)

Chemical Designation	Cas No.	Weight %
Hexane	110-54-3	22 - 40%

## State Regulations

California Proposition 65

## Safety Data Sheet

This product contains the following substance(s) known to the state of California to cause cancer or reproductive harm:

**Chemical Name**

**CAS Number**

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### **SECTION 16 : OTHER INFORMATION**

NFPA is a Health, Flammability and Reactivity rating: **130B**

**4** – SEVERE HAZARD, **3** – SERIOUS HAZARD, **2** – MODERATE HAZARD, **1** – SLIGHT HAZARD, **0** – MINIMAL HAZARD, \* – Chronic Hazard

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The above Information is based on the present state of our knowledge of the product at the time of publication. It is given in good faith. No warranty is implied with respect to the quality or the specification of the product and the user must satisfy his self that the product is entirely suitable for his purposes.

\*\*\*\*\* END OF SAFETY DATA SHEET \*\*\*\*\*